

To Whom It May Concern

Limited Tender for a Thermal Nano Imprint Lithography System

This is an RFQ (Request for Quote) for procurement of Thermal Nano Imprint Lithography(NIL) system as part of an limited tender for the Centre for Nano Science and Engineering (CeNSE) at IISc, Bangalore.

CeNSE is a multidisciplinary research department at IISc that houses a 14,000 sq. ft. cleanroom and characterization facility used by 50 faculty members from various disciplines at IISc. CeNSE also runs a program called Indian Nanoelectronics Users Program (INUP) which has allowed 4200 participants from more than 700 universities and institutes all over India to use the facilities at CeNSE. Consequently, any tool in CeNSE receives significant exposure to scientific community at IISc and beyond. The vendors are requested to factor in the value of this exposure in to their quotes. Details of existing facilities and INUP program can be gleaned from:

http://nnfc.cense.iisc.ac.in/ http://www.mncf.cense.iisc.ac.in/ https://www.inup.cense.iisc.ac.in/

Also, CeNSE hosts equipment on behalf of vendors, as a national standard or 'model' system. If the vendor is interested, CeNSE can consider working out a similar arrangement for the NIL System.

Procedure

- 1. Vendors will be required to submit a technical proposal and a commercial proposal in **two separate sealed envelopes**. Only vendors who meet the technical requirement will be considered for the commercial negotiation.
- 2. The deadline for submission of proposals is the 20th of Feb 2020, 5:30 pm Indian Standard Time. Proposals should arrive at the Main office, GF-15, Centre for Nano Science and Engineering, Indian Institute of Science, Bangalore 560012, India, by the above deadline.
- 3. The decision of purchase committee will be final.
- 4. The technical proposal should contain a compliance table with 5 columns. The first column must list the technical requirements, in the order that they are given in the technical configuration below. The second column should describe your compliance in a "Yes" or "No" response. If "No" the third column should provide the extent of the deviation (please provide quantitative responses). The fourth column should state the reasons for the deviation, if any. The fourth column can be used to compare your tool with that of your competitors or provide details as requested in the technical requirements table below.
- 5. Any additional capabilities or technical details, that you would like to bring to the attention of the purchase committee, can be listed at the end of the technical table.



- 6. Vendors are encouraged to highlight the advantages of their tools over comparable tools from the competitors
- 7. If multiple systems can fulfill the requirements, vendors can submit multiple bids.
- 8. In the commercial bid, please provide itemized cost of the system and *required* accessories, such as software, power supply, etc.
- 9. As an option, please provide itemized cost for any *suggested* accessories/add-ons that may enhance the usability, capability, accuracy or reliability of the tool. Vendors are encouraged to quote for as many add-ons as their tool portfolio permits.
- 10. The quotes should be CIF Bangalore, India. So please include cost of shipping.
- 11. Please indicate the warranty provided with the tool. Warrant of 3 years of more is preferred.
- 12. Provide itemized cost for *required* spares for 2 years of operation. For sake of this calculation, the vendor may assume active tool usage of 40 hours/ week. This number will be used to estimate the life cycle cost of the tool.
- 13. Clarify if periodic (preventive) maintenance be done by a trained on-site engineer or requires a specialist from the OEM.
- 14. If maintenance requires OEM, as an additional option, provide cost of an annual maintenance contract (AMC) for 3 years, post warranty. The AMC must cover 1 scheduled and 1 emergency visit per year. It must also indicate who will service the AMC, an Indian agent or the OEM. The AMC cost must also include an itemized list of spares that are essential for the scheduled visits.
- 15. The RFQ must include references of 3 previous installations, preferable in India. Please provide the names and contact addresses of the referees, so that the committee can contact them independently.
- 16. Any questions can be directed to Dr. Savitha P, GF-20, Centre for Nano Science and Engineering, Indian Institute of Science, Bangalore 560012, India. (<u>savithap@iisc.ac.in</u>)

Technical Requirements

1.	Primary application	 Semi-Automatic Thermal Nano Imprint Lithography System Support Silicon, Glass, Quartz; including thin (~100 micrometer) and thick substrates (>5000 micrometer) Support various stamp materials Support various resist materials Should be compatible with SEMI standards Scope for UV (wavelength 365nm) NIL upgrade (include optional hardware) Scope for optical alignment (include optional hardware)
2.	Resolution	• Feature sizes on imprint resist of 40nm or lower to 100um or higher
3.	Substrate details	• Processing of upto 4 inch wafers and smaller size substrates of irregular sizes and shapes, and should be upgradable to support upto 6 inch wafers



4.	Pattering uniformity	• Better than 5% for 100 nm Line/100 nm space over the full wafer range.
5.	Imprint Temperature	• Room temperature to 200°C with +/- 2°C accuracy over the full contact area
6.	Temperature Ramp	Tunable/programmable
7.	Imprint Pressure	• 2-70 bar
8.	Imprinting technique	• CeNSE is a multiuser facility where we have substrates with various material. So cross-contamination is a serious issue. So it is mandatory that the pattering transfer is done through an intermediate stamp. The technology should be a proven in field application.
9.	Alignment accuracy (optional)	• Optical alignment +/- 1um
10	Heating source	Conductive or Halogen
11	Footprint& weight	• The system should compatible with better than class 100 cleanroom environment. Please specify the total footprint in cm x cm, and weight.
12	Process software	 Front panel displaying equipment and process status along with appropriate software to be supplied. The software must allow varying levels of instrument access. A simplified basic access for a user to a full access to an engineer. Interlock that can interface with the onlinereservation system, so that the tools can only be used by authorized users. Complete logs of all the process and system parameters to be
		 available and stored for future trouble shooting Display tool and process parameters Provision to alert the user in case of emergencies and an option to integrate the alarm system to NNFC building monitoring software
		 Software need to be supported for the lifetime of the tool, if windows based, only latest supported version of windows will be accepted.
13	Periodic Maintenance	 The system should require minimal maintenance. Mention the recommended preventive maintenance schedule for the system. Any accessories needed for periodic preventive



		 maintenance for 3 years, should be mentioned in separately the itemized quote. Can the preventive maintenance be done by a trained on-site engineer or requires a specialist from the OEM? If the latter, please provide cost of a 3 year AMC with required kit/consumables. The system should be supported by a trained local representative and should have a 48hour window of response
14	Installation and Training	 Installation and training at customer site, by the experts from principals should be part of the package. During the installation all the specifications of the processes should be verified for acceptance by the customer. If periodic maintenance can be done by the on-site engineer, please include the cost of training the engineer.
15	Power& utilities	 The instrument should work with Indian standards Mention the power requirement. Mention any utility requirement (water, air, exhaust, etc.)
16	Safety	 Mention any special safety requirement of the tool The tool must come with a complement of interlocks to prevent common user errors.
17	Recommendation	 The system must submit references from atleast 3 previous installations The names and contact addresses of the referees must be submitted with the proposal, so the purchase committee can contact them independently.
18	Pre-purchase testing	 To ensure the equipment conforms for specifications, the committee requires the vendor to perform some standard tests <i>before</i> the purchase process is complete. The validity of the tender will hinge on the successful and accurate measurement of these test samples. The vendor must conclude the testing and submit the data within 1 week of receipt of samples.
19	Acceptance tests	• Patterning 50 nm features with spacing of 100 nm and 100 um features with a spacing of 100 um

Thanking you,

Shankar Kumar Selvaraja, Ph.D.



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